

Work Order ID 58165

April 26, 2010 4:12:05 PM



Page 1

Item ID: D3832-1

Accept



Setup Start



Revision ID: 1

Item Name: Mesh (Base)

Stop



Start Date: 26/04/2010 Start Qty: 3.00



Cust Item ID:

Required Date: 30/04/2010 Req'd Qty: 3.00



Customer:

Reference:

Approvals:

Process Plan:



Date: 10-4-26

Tooling:

Date: 10-4-26

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
D3832	Rev A

100



SHEAR

Shear

Memo

1- cut mesh to size as per dwg D3832

0.00

SAD

(3)

10-05-06

110



QC5- Inspect part completeness to step on W/O

0.00

QC

Quality Control

Memo

0.00

SAD

B

120



Identify as per dwg & Stock Location: WA

0.00

SAD

(3)

Packaging

Packaging

Memo

0.00

10-05-06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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April 26, 2010 4:12:05 PM



Page 2

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Reference:

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Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

130



QC21- Final Inspection - Work Order Release

QC

Quality Control

Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

Memo

0.00

10/05/07 JF
VMF

10-5-16

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

Picklist Print

April 26, 2010 4:12:10 PM

Page 1

Work Order ID: 58165



Parent Item: D3832-1



Parent Item Name: Mesh (Base)

Start Date: 26/04/2010

Required Date: 30/04/2010

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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M304EX0.75-16F

Purchased

No

100

sf

595.2687

80.3741

Expanded Metal Flat SS



SAD 10-05-06

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

MAT	595.2687368	
111956	28	
112949	12	
113497	15.4351	
113555	258.163684	
113904	7.5751	
114212	12.1241526	
114399	261.9707	

80,374 /

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SUBJECT TO AMENDMENT
SHEET NUMBER F

NO. 58165

NO. 666
B810-11-24

D3832-5 MESH (LID)

D3832-3 MESH (LID)

RELEASED
08/11/2014

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

A	NEW ISSUE		MB	08.09.30
REV.	DESCRIPTION		BY	DATE
DESIGN	DART AEROSPACE LTD			
DRAWN	HAWKESBURY, ONTARIO, CANADA			
CHECKED	DRAWING NO.		REV. A	
MFG. APPR.	D3832		SHEET 1 OF 3	
APPROVED	TITLE		SCALE	
DE APPR.	MESH		NTS	
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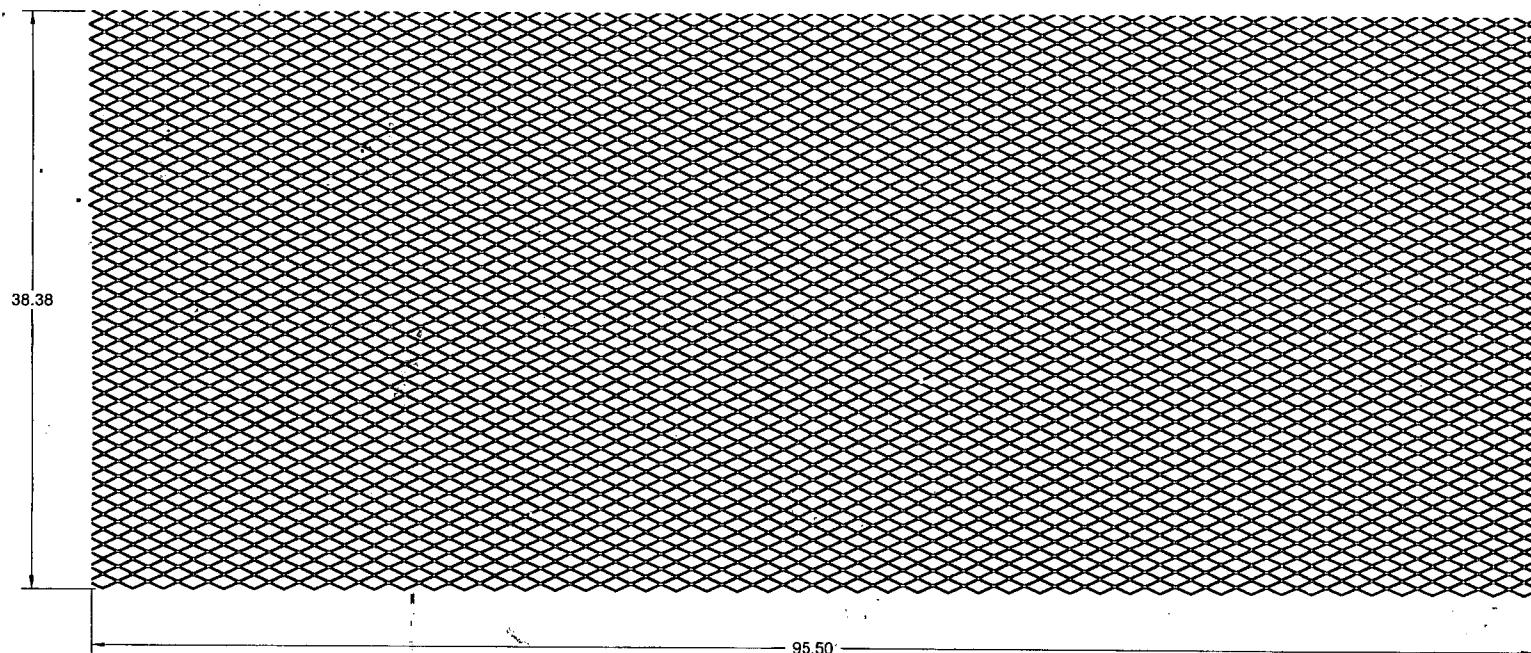
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D3832-1 MESH (BASE)

w/o 58165

RELEASED
05/11/18 AW

DESIGN	<i>15</i>	DART AEROSPACE LTD
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>15</i>	DRAWING NO.
MFG. APPR.	<i>15</i>	REV. A
APPROVED	<i>15</i>	D3832
DE APPR.	<i>15</i>	SHEET 2 OF 3
DATE	08.09.30	TITLE
		SCALE
		NTS
MESH (LID)		

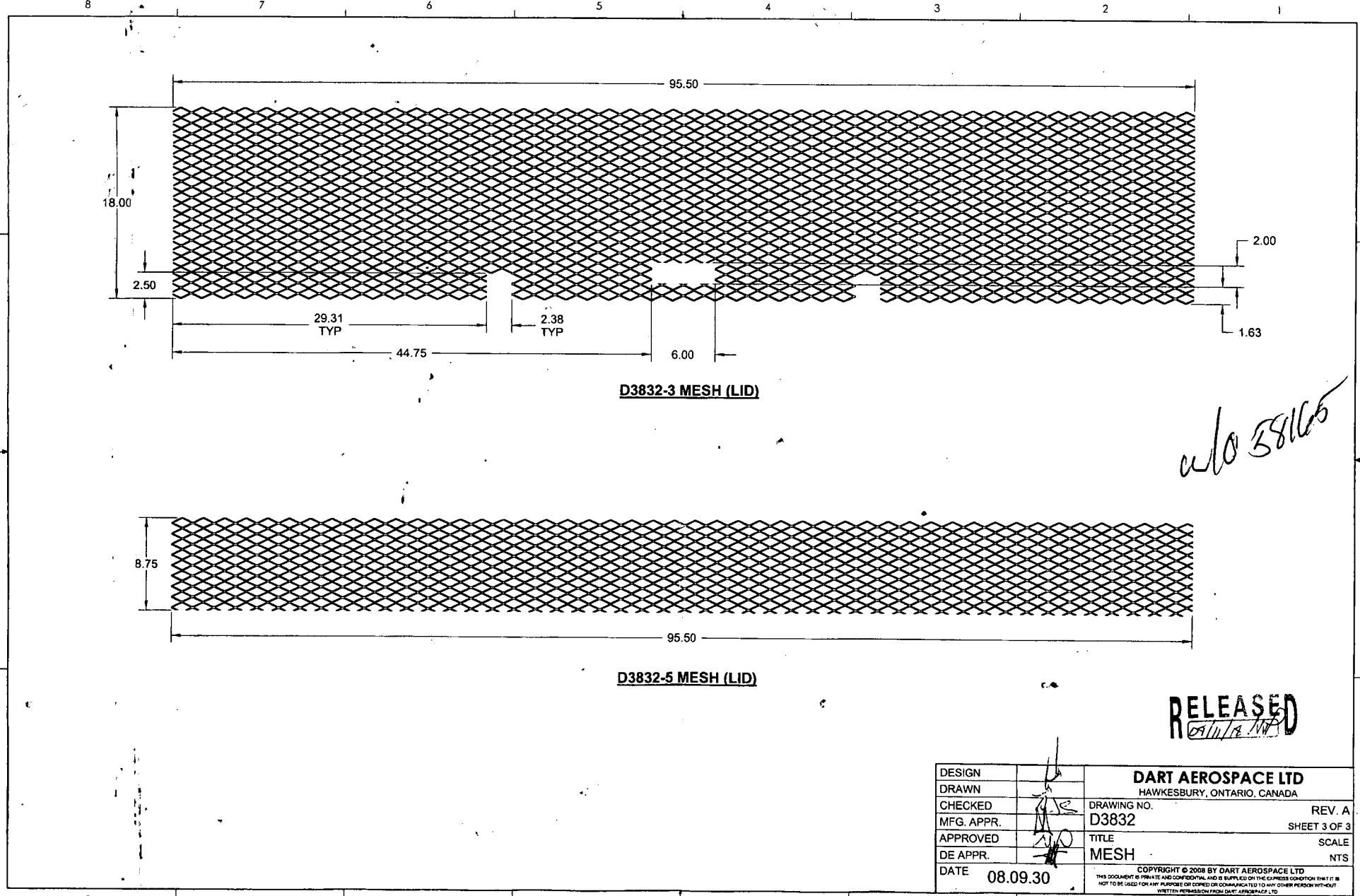
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DE APPR.		SHEET 3 OF 3
DATE 08.09.30		SCALE
		NTS

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